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The Laser Beams Are Located Just Below The Punch. This Means That The Laser Beam Device Can Be Used When Bending Small Parts And Parts With Long Side Flanges. When The Ram Comes To The Mute Point, It Decelerates To A Crawl Speed Of 10 Mm/s Or Less. The

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Intensity Of Blow. Their Stroke Length Can Also Be
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Program Stop 39 M01 — Optional Stop 39 M08, M09 —
Beginning And End Of Punchingcompletion Signal
Delay 40 M80, M81-Work Chute Open And Close 40
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